

G2-PARTS PRICING AND PRE-ORDERING WORK SHEET

Updated 1/15/2015

RDS = totally clean wings for the price of a servo!

Go to <http://irfmachineworks.com/g2rds> to order. {Blue} below designates IRF stock numbers.

{#502} COUPLERS, adapter trees and setscrews @ \$3.50 a pair x ____ pair \$ _____

ASSEMBLED HEAVY DUTY {HDAS} & STANDARD {STDAS} shafts with brass hex front are \$12 a pair. STD (top of picture) has 1" of larger gauge 8 SS hypo tubing & 6" of smaller gauge 10 for STD WIPERS. HD is all larger gauge 8 for HD WIPERS. Modeler shortens as needed for custom fit. See installation instructions. For DLG's, see end of Pg. 2 below & "G2-RDS & DLG's" document.



\$12 pair of **STDAS** \$ _____

\$12 pair of **HDAS** \$ _____

CUSTOMIZE your G2-RDS from array of items below. **STANDARD** is generally for lighter, smaller, slower craft, thermal sailplanes, etc. **HD** is for heavier, larger, faster, more extreme ships.



PRE-BENT WIPERS are \$5 a pair in .104" **STANDARD** (wire size 37) and .1285" **HEAVY DUTY** (wire size 30) diameters. These are machine bent from 2-1/4" lengths of precision, flat ground, polished steel drill rod stock, then hardened and tempered. Short arm is .75" long.

Wipers are fabricated with stock bend angles of 30 and 45 for ailerons, 62 and 85 for flaps. See chart on page 2 of the Installation Instructions to make pertinent bend choices.

_____ {W37-30} pair	STD	\$ _____
_____ {W37-45} "	"	\$ _____
_____ {W37-62} "	"	\$ _____
_____ {W37-85} "	"	\$ _____
_____ {W30-30} "	HD	\$ _____
_____ {W30-45} "	"	\$ _____
_____ {W30-62} "	"	\$ _____
_____ {W30-85} "	"	\$ _____

Jigs have been fabricated to bend angles above that are rather universally usable. Custom bending, hardening and tempering to other angles is available at \$8 a pair.

